

## **FQ-M VISION SENSOR**

Designed for motion tracking

» A new dimension in pick and place
 **» Fast & precise positioning** » Easy set-up and integration

realizing

# Smart camera to

The new FQ-M series is a vision sensor designed specifically for Pick & Place applications. It comes with EtherCAT embedded and can be integrated easily into any environment. The FQ-M is compact, fast and includes an incremental encoder input for easy tracking calibration. Omron's Sysmac Studio software is the perfect tool for configuring the FQ-M and is complemented by the TouchFinder console for on-site monitoring.

## Key features and benefits

guide your robot!

- Made specifically for pick & place applications
- Encoder input for conveyor tracking and calibration
- Shape based object detection
- Smart calibration wizard
- Sysmac Studio software for vision system operation and setting



## Easy set-up & integration

With intelligent wizards for calibration and communication integration into your machine is easier than ever. The FQ-M communicates with all devices

via EtherCAT, or standard Ethernet. The communication wizard lets you easily configure any robot protocol both as a server or as a client without complex programming.

## Fast detection & high stability

The FQ-M can detect up to 32 pieces at once and more than 5000 pieces per minute. The new contour based search algorithm ensures the highest reliability.

## "On-the-fly" tracking

Synchronized control is even easier, because the FQ-M vision sensor has an in-built encoder input for accurate conveyor tracking and easy calibration. The FQ-M is able to output position coordinates and the correlative encoder values and is able to manage the object queue, so that no object's coordinates are duplicated.







Machine control



## Programable out put format for your pick & place robot

Configuration as a server or as a client without complex programming.



Ethernet

## Sysmac Studio for fast configuration

The Vision Editor of the Sysmac Studio software will help you to program the optimum vision setting. Intuitive and icon driven set-up and configuration.

## TouchFinder for monitoring on-site

With the intuitive TouchFinder console – which fits in the palm of your hand – you can access all functions and settings quickly and easily.



## Fast detection and high stability

The new contour based search algorithm offers unique performance for pick & place applications. Changing lighting conditions, reflection, object inclination or partially hidden objects are no longer a problem. The FQ-M delivers a stable result even at high speed, no matter how many objects have to be detected at the same time.

## Best in class performance



**High-speed processing** 5000 pcs/min with 360° detection.



Only 15 ms time difference, detecting 10 objects or 30 objects at once.



Stable and reliable detection, even if objects are overlapped or partially hidden.



Changing light conditions have no influence on the position accuracy.

## Encoder input for simplified calibration & tracking



**Step 1 - camera** Camera detects all calibration marks. **Step 2 - robot** Robot moves to the calibration marks. The offset to the camera is registered through the encoder value. Step 3 - system Camera, conveyor, robot and encoder are automatically aligned.

## Panorama view - Parameter setting for ideal object detection

A panoramic view can be created from 3 different images, allowing easy parameter optimisation.



First shot

Second shot

Third shot

Objects that overlap within more than one field of view are segregated and only inserted in the picking queue once.



First shot

The position and orientation of objects 1, 2 and 3 is detected and added to the picking queue.



Next shot

Object 2, 3 and 4 are detected, but only the data of object 4 is evaluated. Position and orientation of objects 2 and 3 is ignored because they were already added to the queue with the shot before.

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## Vision Sensor FQ-M-Series

## Designed for motion tracking

- Connectivity with EtherCAT/Ethernet
- Up to 5000 pieces per minute with 360 degree rotation\*
- Vision sensor with encoder input for tracking function
- Calibration function of the complete system
- Flexible data output depending on the output devices
- \* The processing speed depends on setting conditions.





## System configuration



- \*1. Sysmac Studio and Touch Finder can not be used together. When both are connected, Sysmac Studio will have a priority. When you make NJ/NX/NY controller settings with the Sysmac Studio Standard Edition, connect a computer and the controller via a USB connection or an Ethernet network.
- \*2. Industrial PC Platform NY-series IPC Machine Controller only.

#### No-protocol Ethernet and PLC Link Connections



\* Sysmac Studio and Touch Finder can not be used together.

When both are connected, Sysmac Studio will have a priority

- Note: 1. EtherCAT and Ethernet (PLC Link) can not be used simultaneously.
  - It is not possible to configure and adjust the FQ-M via an NJ/NX/NY controller, when they are connected via an EtherCAT network. For configuration and adjustment of FQ-M, connect the FQ-M and a computer or a Touch Finder via an Ethernet network.

## **FQ-M-Series Ordering Information**

#### Sensors

Appearance		Model		
	Color	NPN		FQ-MS120
	Color	PNP	EtherCAT communication function not provided	FQ-MS125
	Monochrome	NPN		FQ-MS120-M
		PNP		FQ-MS125-M
• •	Color	NPN		FQ-MS120-ECT
• • •		PNP		FQ-MS125-ECT
	Monochrome NI PI	NPN		FQ-MS120-M-ECT
		PNP		FQ-MS125-M-ECT

### Automation Software Sysmac Studio

Please purchase a DVD and required number of licenses the first time you purchase the Sysmac Studio. DVDs and licenses are available individually. Each model of licenses does not include any DVD.

Product name	Specifications	Number of licenses	Media	Model	Standards
Sysmac Studio Standard Edition Ver.1.⊡⊡ *2	The Sysmac Studio is the software that provides an integrated envi- ronment for setting, programming, debugging and maintenance of machine automation controllers including the NJ/NX-series CPU Units, NY-series Industrial PC, EtherCAT Slave, and the HMI.	(Media only) Sysmac Studio (32bit) DVD *3	SYSMAC-SE200D		
	Sysmac Studio runs on the following OS. Windows 7 (32-bit/64-bit version)/				<u> </u>
	Windows 8 (32-bit/64-bit version)/ Windows 8.1 (32-bit/64-bit version)/ Windows 10 (32-bit/64-bit version)/ Windows 11 (64-bit version)	1 license *1		SYSMAC-SE201L	
	This software provides functions of the Vision Edition. Refer to OMRON website for details such as supported models and functions.				
Sysmac Studio Vision Edition Ver.1.□□	Sysmac Studio Vision Edition is a limited license that provides select- ed functions required for FQ-M-series and FH-series Vision Sensor settings. Because this product is a license only, you need the Sysmac Studio Standard Edition DVD media to install it.	1 license		SYSMAC-VE001L	

\*1 Multi licenses are available for the Sysmac Studio (3, 10, 30, or 50 licenses).
\*2 The FQ-M series is supported by Sysmac Studio version 1.01 or higher.
\*3 The same media is used for both the Standard Edition and the Vision Edition.

## **Touch Finder**

Appearance	Туре	Model
	DC power supply	FQ-MD30
	AC/DC/battery *	FQ-MD31

\* AC Adapter and Battery are sold separately.

## **Bend resistant Cables for FQ-M Series**

Cable Type	Appearance	Туре	Cable length	Model
		Angle: M12/ Straight: RJ45	5 m	FQ-MWNL005
			10 m	FQ-MWNL010
EtherCAT and Ethernet cable (M12/RJ45)		Straight type	5m	FQ-WN005
			10 m	FQ-WN010
			20 m	FQ-WN020
		Angle type	5 m	FQ-MWNEL005
EtherCAT cable (M12/M12)			10 m	FQ-MWNEL010
		Straight type	5m	FQ-MWNE005
			10 m	FQ-MWNE010

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## **FQ-M-Series**

Cable Type	Appearance	Туре	Cable length	Model
I/O Cables	Q	Angle type	5 m	FQ-MWDL005
			10 m	FQ-MWDL010
	$\bigcirc$	Straight type	5 m	FQ-MWD005
			10 m	FQ-MWD010

#### Accessories

Appearance		Туре		Model
	For Touch Finder	Panel Mounting Adapter		FQ-XPM
108		AC Adapter (for models for DC/AC/Battery)		FQ-AC□ *1
		Battery (for models for DC/AC/Battery)		FQ-BAT1 *2
		Touch Pen (enclosed with Touch Finder)		FQ-XT
		Strap		FQ-XH
		SD Card	2GB	HMC-SD291
		SD Calu	4GB	HMC-SD492

\*1 AC Adapters for Touch Finder with DC/AC/Battery Power Supply. Select the model for the country in which the Touch Finder will be used.

Plug type	Voltage	Certified standards	Model
A	105 \/ max	PSE	FQ-AC1
	125 V max.	UL/CSA	FQ-AC2
	250 V max.	CCC mark	FQ-AC3
С	250 V max.		FQ-AC4

\*2 The Battery uses a lithium ion secondary battery. Confirm any applicable laws and regulations in the destination country if you export the Battery.

### Industrial Switching Hubs for EtherNet/IP and Ethernet

Appearance	Number of ports	Current consumption	Model
	5	0.07 A	W4S1-05D

Note: Industrial switching hubs are cannot be used for EtherCAT.

#### **EtherCAT junction slaves**

Appearance	Number of ports	Power supply voltage	Current consumption	Model
	3	20.4 to 28.8 VDC	0.08 A	GX-JC03
	6	(24 VDC -15 to 20%)	0.17 A	GX-JC06

Note: 1. Please do not connect EtherCAT junction slave with OMRON position control unit, Model CJ1W-NC 81/82.

2. EtherCAT junction slaves cannot be used for EtherNet/IP and Ethernet.

#### **Cameras peripheral devices**

Туре	Model	Remarks
CCTV Lenses	3Z4S-LE Series	
External Lightings	FLV Series	Refer to Vision Accessory Catalog(Q198)
External Lightings	FL Series	

## **FQ-M-Series**

## **Specifications**

## Sensors

Туре		EtherCAT communication function not provided		EtherCAT communication function provided			
Item		Color	Monochrome	Color	Monochrome		
Model	NPN	FQ-MS120	FQ-MS120-M	FQ-MS120-ECT	FQ-MS120-M-ECT		
Model	PNP	FQ-MS125 FQ-MS125-M FQ-MS125-ECT FQ-MS125-M-ECT					
Field of vision, Insta	allation distance	Selecting a lens according t	o the field of vision and instal	lation distance. Refer to the '	Optical Chart" page.		
	Inspection items	Shape search, Search, Labe	pe search, Search, Labeling, Edge position				
Main functions	Number of simultaneous inspections	32					
	Number of registered scenes	32 *1					
	Image processing method	Real color	Monochrome	Real color	Monochrome		
	Image elements	1/3-inch color CMOS	1/3-inch monochrome CMOS	1/3-inch color CMOS	1/3-inch monochrome CMOS		
Image input	Image filter	High dynamic range (HDR) and white balance	High dynamic range (HDR)	High dynamic range (HDR) and white balance	High dynamic range (HDR)		
	Shutter	Electronic shutter; select sh	utter speeds from 1/10 to 1/3	0000 (sec)			
	Processing resolution	752 (H) × 480 (V)					
	Pixel size	6.0 (μm) × 6.0 (μm)					
	Frame rate (image read time)	60fps (16.7ms)					
-	Connecting method	Connection via a strobe ligh	t controller				
External Lightings	Connectable lighting	FL series					
	Measurement data	In Sensor: Max. 32000 item	s *2				
Data logging	Images	In Sensor: 20 images *2					
Measurement trigge	er -	I/O trigger, Encoder trigger,	Communications trigger (Eth	ernet No-protocol, PLC Link,	or EtherCAT)		
measurement trigge	Input signals	9 signals • Single measurement input • Error clear input (IN0) • Encoder counter reset inp • Encoder input (A±, B±, Z±	9 siggler (Encoder langer, communications angger (Enconcervo protocol, r Eo Enik, or Encoder(r) • Single measurement input (TRIG) • Encoder counter reset input (IN1) • Encoder input (A±, B±, Z±) *4				
I/O specifications	Output signals	5 signals *3 • OUT0 Overall judgement output (OR) • OUT1 Control output (BUSY) • OUT2 Error output (ERROR) • OUT3 (Shutter output: SHTOUT) • OUT4 (Strobe trigger output: STGOUT)					
	Ethernet specifications	100BASE-TX/10BASE-TX					
	EtherCAT specifications	Dedicated protocol for EtherCAT 100BAS			rCAT 100BASE-TX		
	Connection method	Special connector cables • Power supply and I/O: • Touch Finder, Computer a • EtherCAT:	Special connector cables Power supply and I/O: 1 special connector I/O cable Touch Finder, Computer and Ethernet: 1 Ethernet cable P EtherCAT 2 EtherCAT cable				
LED display		OR: Judgment result indicator     ERR: Error indicator     BUSY: BUSY indicator     ETN: Ethernet communications indicator					
	EtherCAT display	-	-	<ul> <li>L/A IN (Link/Activity IN) ×</li> <li>L/A OUT (Link/Activity OU</li> <li>RUN × 1</li> <li>ERR × 1</li> </ul>	1 T) × 1		
	Power supply voltage	21.6 to 26.4 VDC (including	ripple)				
Patings	Insulation resistance	Between all lead wires and	case: 0.5 MΩ (at 250 V)				
Ruings	Current consumption	450mA max. (When the FL- 250mA max. (When externa	series Strobe controller and I al lighting is not used.)	ighting are used.)			
	Ambient temperature range	Operating: 0 to 50 °C, Stora	ge: -20 to 65 °C (with no icin	g or condensation)			
	Ambient humidity range	Operating and storage: 35%	to 85% (with no condensation	on)			
Environmental	Ambient atmosphere	No corrosive gas					
immunity	Vibration resistance (destruction)	10 to 150 Hz, single amplitu	de: 0.35 mm, X/Y/Z direction	s, 8 min each, 10 times			
	Shock resistance (destruction)	150 m/s <sup>2</sup> 3 times each in 6 d	direction (up, down, right, left,	forward, and backward)			
	Degree of protection	IEC60529 IP40					
Materials		Case: alminium die casting,	Rear cover: alminium plate				
Weight		Approx. 390 g (Sensor only)	)	Approx. 480 g (Sensor only	)		
Accessories		Instruction Manual					

\*1 The maximum number of resisterable scenes depends on settings due to restrictions on memory.
\*2 If a Touch Finder is used, results can be saved up to the capacity of an SD card.
\*3 The five output signals can be allocated for the judgements of individual inspection items.

#### \*4

Encoder input specifications Pulse input Specifications (When an open collector type encoder is used.)

Item		Specification		
Input voltage		24 VDC ±10%	12 VDC ±10%	5 VDC ±5%
Input current		4.8 mA (at 24 VDC, typical value)	2.4 mA (at 12 VDC, typical value)	1.0 mA (at 5 VDC, typical value)
	ON voltage *1	4.8 V max.	2.4 V max.	1.0 V max.
NPN	OFF voltage *2	19.2 V min.	9.6 V min.	4.0 V min.
DND	ON voltage *1	19.2 V min.	9.6 V min.	4.0 V min.
FNF	OFF voltage *2	4.8 V max.	2.4 V max.	1.0 V max.
Maximum response frequency *3		50 kHz (I/O cable: when the FQ-MWD005 or FQ-MWDL005 cables is used.) 20 kHz (I/O cable: when the FQ-MWD010 or FQ-MWDL010 cables is used.)		
Input impedance		5.1 kΩ		

\*1 ON voltage: Voltage to change from OFF to ON state. The ON voltage is the difference of voltages between the GND terminal of the encoder power terminals and each input terminal.

\*2 OFF voltage: Voltage to change from ON to OFF state. The ON voltage is the difference of voltages between the GND terminal of the encoder power terminals and each input terminal.

\*3 Select maximum response frequency depending on length of the encoder cable and response frequency of the encoder.

#### Pulse input Specifications (When a line-driver output type encoder is used.)

Item	Specification
Input voltage	EIA standard RS-422-A line driver level
Input impedance *1	$120 \Omega \pm 5\%$
Differential input voltage	0.2 V min.
Hysteresis voltage	50 mV
Maximum response frequency *2	200 kHz (I/O cable: when the FQ-MWD005, FQ-MWDL005, FQ-MWD010, or FQ-MWDL010 cables is used.)

\*1 When terminating resistance function is used.

\*2 Select maximum response frequency depending on length of the encoder cable and response frequency of the encoder.

#### **Touch Finder**

Item		Туре	Model with DC power supply	Model with AC/DC/battery power supply
Ma		Model	FQ-MD30	FQ-MD31
Number of connectable Sensors			2 max.	
Types of measurement d		lisplays	Last result display, Last NG display, trend monitor, histograms	
Main functions	Types of display images		Through, frozen, zoom-in, and zoom-out images	
Main functions	Data logging		Measurement results, measured images	
	Menu language		English, Japanese	
		Display device	3.5-inch TFT color LCD	
	LCD	Pixels	320 × 240	
		Display colors	16,777,216	
		Life expectancy *1	50,000 hours at 25 °C	
	Backlight	Brightness adjustment	Provided	
		Screen saver	Provided	
Indications		Power indicator (color: green)	POWER	
	Indicators	Error indicator (color: red)	ERROR	
		SD card access indicator (color: yellow)	SD ACCESS	
		Charge indicator (color: orange)		CHARGE
Onerstien interfess	Touch coroon	Method	Resistance film	
Operation interface	rouch screen	Life expectancy *2	1,000,000 operations	
	Ethernet		100 BASE-TX/10 BASE-T	
External interface	SD card		Omron SD card (Model: HMC-SD291/SD491) or a SDHC card of Class4 or higher rating is recommended.	
		DC power connection	20.4 to 26.4 VDC (including ripple)	
	Power supply voltage	AC adapter connection		100 to 240 VAC, 50/60 Hz
Potingo		Battery connection		FQ-BAT1 Battery (1 cell, 3.7 V)
Ratings	Continuous operation on Battery *3			1.5 h
	Current consumption		DC power connection: 0.2 A	
	Insulation resistance		Between all lead wires and case: 0.5 MΩ (at 250 V)	
Environmental immunity	Ambient temperature range		Operating: 0 to 50 °C Storage: -25 to 65 °C (with no icing or condensation)	Operating: 0 to 50 °C when mounted to DIN Track or panel 0 to 40 °C when operated on a Battery Storage: -25 to 65 °C (with no icing or condensation)
	Ambient humidity range		Operating and storage: 35% to 85% (with no condensation)	

Item	Туре	Model with DC power supply	Model with AC/DC/battery power supply
	Model	FQ-MD30	FQ-MD31
	Ambient atmosphere	No corrosive gas	
Environmental	Vibration resistance (destruction)	10 to 150 Hz, single amplitude: 0.35 mm, X/Y/Z directions 8 min each, 10 times	
immunity	Shock resistance (destruction)	150 m/s <sup>2</sup> 3 times each in 6 direction (up, down, right, left, forward, and backward)	
	Degree of protection	IEC 60529 IP20	
Dimensions		95 × 85 × 33 mm	
Materials		Case: ABS	
Weight		Approx. 270 g (without Battery and hand	strap)
Accessories		Touch Pen (FQ-XT), Instruction Manual	

\*1 This is a guideline for the time required for the brightness to diminish to half the initial brightness at room temperature and humidity. No guarantee is implied. The life of the backlight is greatly affected by the ambient temperature and humidity. It will be shorter at lower or higher temperatures.
\*2 This value is only a guideline. No guarantee is implied. The value will be affected by operating conditions.

\*3 This value is only a guideline. No guarantee is implied. The value will be affected by operating environment and operating conditions.

#### **Battery Specifications**

Item Model	FQ-BAT1
Battery type	Secondary lithium ion battery
Nominal capacity	1800 mAh
Rated voltage	3.7 V
Dimensions	35.3 × 53.1 × 11.4 mm
Ambient temperature range	Operating: 0 to 40 °C Storage: -25 to 65 °C (with no icing or condensation)
Ambient humidity range	Operating and storage: 35% to 85% (with no condensation)
Charging method	Charged in Touch Finder (FQ-MD31). AC adapter (FQ-AC□) is required.
Charging time *1	2.0 h
Battery backup life *2	300 charging cycles
Weight	50 g max.

\*1 This value is only a guideline. No guarantee is implied. The value will be affected by operating conditions.

\*2 This is a guideline for the time required for the capacity of the Battery to be reduced to 60% of the initial capacity. No guarantee is implied. The value will be affected by the operating environment and operating conditions.

### Sysmac Studio

Item	Requirement
Operating system (OS) *1, *2 Japanese or English system	Windows 7 (32-bit/64-bit version)/ Windows 8.1 (32-bit/64-bit version)/ Windows 10 (32-bit/64-bit version)/ Windows 11 (64-bit version)
CPU	Windows computers with Celeron 540 (1.8 GHz) or faster CPU. Core i5 M520 (2.4 GHz) or equivalent or faster recommended
Main memory	2GB min.
Hard disk	At least 1.6 GB of available space *3
Display	XGA 1024 $\times$ 768, 1600 million colors. WXGA 1280 $\times$ 800 min. recommended
Disk drive	DVD-ROM drive
Communications ports	USB port corresponded to USB 2.0, or Ethernet port

\*1 Sysmac Studio Operating System Precaution: System requirements and hard disk space may vary with the system environment.

\*2 The following restrictions apply when Sysmac Studio is used with Microsoft Windows 7 or Windows 8. Some Help files cannot be accessed. The Help files can be accessed if the Help program distributed by Microsoft for Windows (WinHlp32.exe) is installed. Refer to the Microsoft homepage listed below or contact Microsoft for details an installing the file. (The dewaled page is gutternatively)

on installing the file. (The download page is automatically displayed if the Help files are opened while the user is connected to the Internet.)

\*3 To use the file logging function, additional memory area to save the logging data is necessary.

## **FQ-M Series EtherCAT Communications Specifications**

Item	Specifications
Communications standard	IEC 61158 Type12
Physical layer 100BASE-TX (IEEE802.3)	
Connector         M12 × 2 E-CAT IN         : EtherCAT (IN)           E-CAT OUT         : EtherCAT (OUT)	
Communications media Use the cables for FQ-MWN , or FQ-WN series.	
Communications distance	Use the communication cable within the length of FQ-MWN or FQ-WN series cables.
Process data	Variable PDO Mapping
Mailbox (CoE) Emergency messages, SDO requests, SDO responses, and SDO information	
Distributed clock	Synchronization with DC mode 1
LED display         L/A IN (Link/Activity IN) × 1, L/A OUT (Link/Activity OUT) × 1, RUN × 1, ERR × 1	

## **Version Information**

## FQ-M Series and Programming Devices

	Required Programming Device		
FQ-M Series	Sysmac Studio Standard Edition/Vision Edition		
	Ver.1.00	Ver.1.01 or higher	
FQ-MS	Not supported	Supported	

## **Components and Functions**

## Sensor



No.	Name	Description
(1)	I/O Cable connector	An I/O Cable is used to connect the Sensor to the power supply and external I/O.
(2)	Ethernet connector	An Ethernet cable is used to connect the Sensor to external devices such as PLCs, the Touch Finder, or computers.
(3)	Lighting connector	Connect an external lighting (strobe controller).
(4)	EtherCAT connector (IN)*	Connect an EtherCAT compatible device.
(5)	EtherCAT connector (OUT)*	Connect an EtherCAT compatible device.
(6)	Node address switch *	Set the node address for EtherCAT communications.
(7)	Installation holes	Holes to install and secure the camera.
(8)	C-mount lens connection part	Install the C-mount lens in this part. Determine the field of view depending on the measurement target and select a suitable CCTV lens (C-mounting lens)

No.	Name		Description
(9)	Strobe controller connection holes		Install the strobe controller in this part. FL-TCC1 can be mounted.
	Moseuro	OR	Lit in orange while OR signal is ON.
(10)	ment process Operation indicators	ETN	Lit in orange while in Ethernet communi- cations.
		ERROR	Lit in red when an error occurs.
		BUSY	Lit in green while the sensor is processing.
(11)	EtherCAT Operation indicators	L/A IN	Lit in green when Link with EtherCAT device is established and flickers in green when communicating (data IN).
		L/A OUT	Lit in green when Link with EtherCAT device is established and flickers in green when communicating (data OUT).
		ECAT RUN	Lit in green when EtherCAT communica- tion is available.
		ECAT ERROR	Lit in red when an EtherCAT communica- tions error occurs.

\* FQ-MS -- ECT and FQ-MS -- M-ECT only.

## **Touch Finder**





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No.	Na	ame	Description	
		POWER	Lights green when the Touch Finder is turned ON.	
	Operation	ERROR	Lights red when an error occurs.	
(1)	indicators	SD ACCESS	Lights yellow when an SD card is inserted. Flashes yellow when the SD card is being accessed.	
		CHARGE *	Lights orange when the Battery is charging.	
(2)	LCD/touch panel		Displays the setting menu, measurement results, and images input by the camera.	
(3)	SD card slot		An SD card can be inserted.	
(4)	Battery cover *		The Battery is inserted behind this cover. Remove the cover when mounting or removing the Battery.	
(5)	Power supply switch		The Battery is inserted behind this cover. Remove the cover when mounting or removing the Battery.	

No.	Name	Description
(6)	Touch pen holder	The touch pen can be stored here when it is not being used.
(7)	Touch pen	Used to operate the touch panel.
(8)	DC power supply connector	Used to connect a DC power supply.
(9)	Slider	Used to mount the Touch Finder to a DIN Track.
(10)	Ethernet port	Used when connecting the Touch Finder to the Sensor with an Ethernet cable. Insert the connector until it locks in place.
(11)	Strap holder	This is a holder for attaching the strap.
(12)	AC power supply connector *	Used to connect the AC adapter.

\* Applicable to the FQ-MD31 only.

## Dimensions



## **Touch Finder**

#### FQ-MD30/MD31



\*1 Provided with FQ-MD31 only.

\*2 The dimension of the panel mounting adapter does not include that of a FQ-MD



## FQ-M-Series Optical Chart



## **Meaning of Optical Chart**

The X axis of the optical chart shows the field of vision (mm) \*1, and the Y axis of the optical chart shows the camera installation distance (mm).\*2



## **Related Manuals**

Cat. No.	Model number	Manual
Z314	FQ-MSIII(-M) FQ-MSIIII(-M)-ECT	Specialized Vision Sensor for Positioning FQ-M-Series User's Manual
W504	SYSMAC-	Sysmac Studio OPERATION MANUAL

#### READ AND UNDERSTAND THIS DOCUMENT

Please read and understand this document before using the products. Please consult your OMRON representative if you have any questions or comments.

#### WARRANTY

OMRON's exclusive warranty is that the products are free from defects in materials and workmanship for a period of one year (or other period if specified) from date of sale by OMRON.

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OMRON shall not be responsible for conformity with any standards, codes, or regulations that apply to the combination of products in the customer's application or use of the product.

At the customer's request, OMRON will provide applicable third party certification documents identifying ratings and limitations of use that apply to the products. This information by itself is not sufficient for a complete determination of the suitability of the products in combination with the end product, machine, system, or other application or use.

The following are some examples of applications for which particular attention must be given. This is not intended to be an exhaustive list of all possible uses of the products, nor is it intended to imply that the uses listed may be suitable for the products:

- Outdoor use, uses involving potential chemical contamination or electrical interference, or conditions or uses not described in this document.
- Nuclear energy control systems, combustion systems, railroad systems, aviation systems, medical equipment, amusement machines, vehicles,
- safety equipment, and installations subject to separate industry or government regulations.
- Systems, machines, and equipment that could present a risk to life or property.

Please know and observe all prohibitions of use applicable to the products.

NEVER USE THE PRODUCTS FOR AN APPLICATION INVOLVING SERIOUS RISK TO LIFE OR PROPERTY WITHOUT ENSURING THAT THE SYSTEM AS A WHOLE HAS BEEN DESIGNED TO ADDRESS THE RISKS, AND THAT THE OMRON PRODUCT IS PROPERLY RATED AND INSTALLED FOR THE INTENDED USE WITHIN THE OVERALL EQUIPMENT OR SYSTEM.

#### PERFORMANCE DATA

Performance data given in this document is provided as a guide for the user in determining suitability and does not constitute a warranty. It may represent the result of OMRON's test conditions, and the users must correlate it to actual application requirements. Actual performance is subject to the OMRON Warranty and Limitations of Liability.

#### **CHANGE IN SPECIFICATIONS**

Product specifications and accessories may be changed at any time based on improvements and other reasons.

It is our practice to change model numbers when published ratings or features are changed, or when significant construction changes are made. However, some specifications of the product may be changed without any notice. When in doubt, special model numbers may be assigned to fix or establish key specifications for your application on your request. Please consult with your OMRON representative at any time to confirm actual specifications of purchased products.

#### **DIMENSIONS AND WEIGHTS**

Dimensions and weights are nominal and are not to be used for manufacturing purposes, even when tolerances are shown.

#### ERRORS AND OMISSIONS

The information in this document has been carefully checked and is believed to be accurate; however, no responsibility is assumed for clerical, typographical, or proofreading errors, or omissions.

#### PROGRAMMABLE PRODUCTS

OMRON shall not be responsible for the user's programming of a programmable product, or any consequence thereof.

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